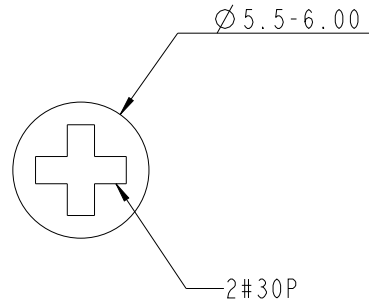
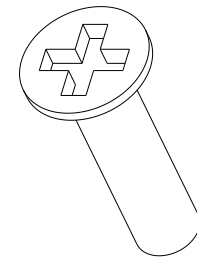
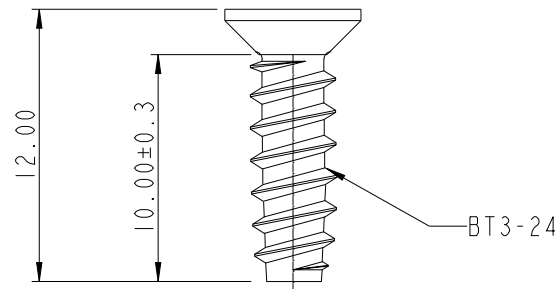


REV.	MARK.	DCR/ECN NO.	DATE	UPDARE DESCRIPTION	SIGNATURE.
00			04-Dec-20	First offical release	Jim Chen
01			20201224	Update the tolerance	Jim Chen



NOTE:
 1.SALT SPRAY TEST:48H WITHOUT RED RUST
 2.Dehydrogenation :200°C ,6HOURS
 3.Products meet RoSH standards.
 4.Material: SAE1018 FORMOSA
 5.Finish: Black Zn Electroplate 5-8u
 6.Surface Hardness HV 450-580
 7.Core Hardness HV 230-370
 8.Broken Toroue 16.0kgf.cmMin



MATERIAL (SPEC.)										SCALE	 Foxconn Industrial Internet 富士康工业互联网			
SEE NOTES										3.000				
FINISH										SHEET				
SEE NOTES										1/1				
Select			*							UNIT	PART NAME			
Dim. Tol.	A	B	C	EPS	EPE	BAG	CTN	LABEL	USR	mm	SCREW_M3X12			
0~6	0.05	0.05	0.10						0.20	0.05				
6~30	0.10	0.15	0.20	0.50	0.50	3.00			0.20	0.05				
30~120	0.15	0.20	0.30	0.50	0.50	5.00	2.00	0.25	0.10					
120~300	0.20	0.30	0.40	1.00	1.00	10.00	3.00	0.30	0.15					
300~450	0.25	0.40	0.50	2.00	2.00	15.00	5.00	0.50	0.20					
450~600	0.30	0.50	0.60	3.00	3.00	20.00	5.00	0.80	0.20					
DRAFT TOLERANCE ±0.2°											CUSTOMER MODEL			
CRITICAL DIM. MARK										*	Swan sound bar			